



MILD STEEL MIG SOLID WIRES, GAS-SHIELDED >>

Z-R6

SPECIFICATIONS:

- AWS: A5.18 : ER-70S-6

DESCRIPTION AND APPLICATION

- Double de-oxide mild steel mig solid wire for welding of unalloyed steels and fine grained C-Mn steels.
- Produces a quality weld with excellent radiography and mechanical properties.
- Provides superior feeding and arc stability.
- Low levels of spatter.
- Low fume emission.
- Construction and maintenance.
- Robotic or hard automation.
- Structural steel.

SHIELDING GAS

- use gas 100% CO₂ ,75/25 Ar/CO₂ or 98/2 Ar/O₂.

WELDING POSITIONS

All